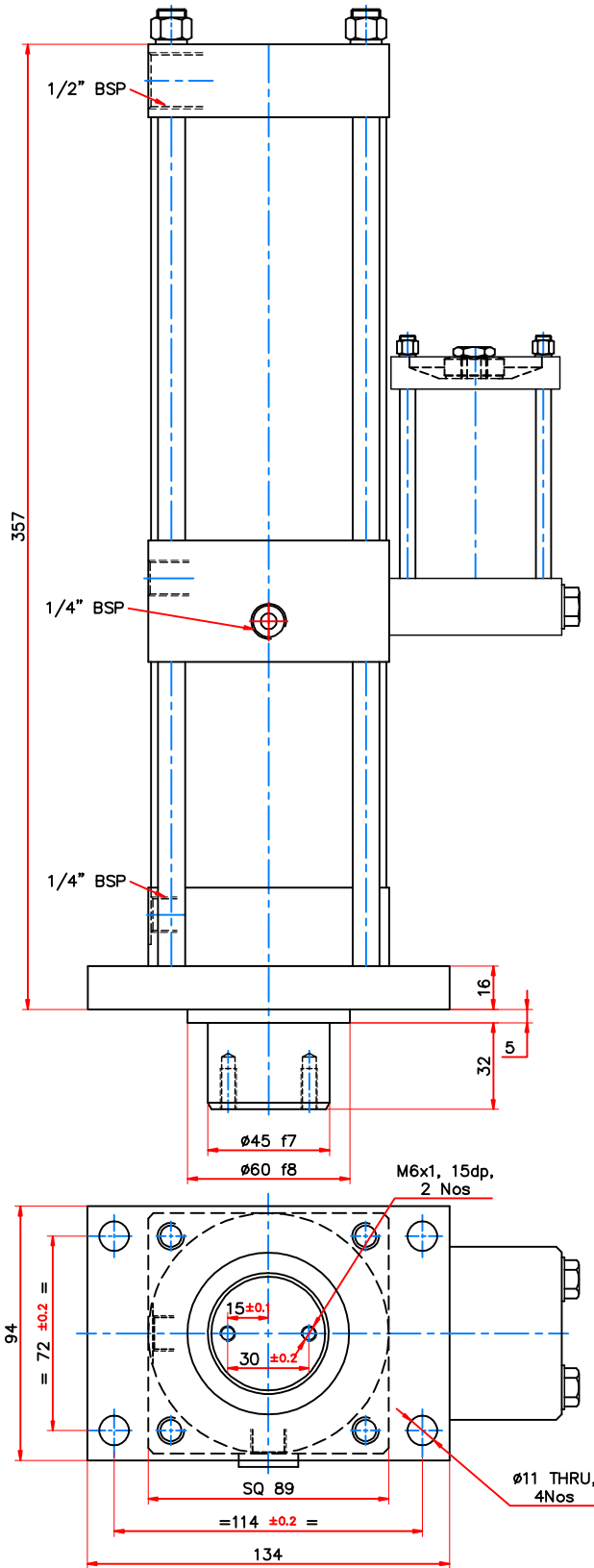



DO NOT MEASURE DRAWING . IF IN DOUBT PLEASE ASK.



Unspecified m/c deviations (med to IS 2102)			TITLE		HYDRO-PNEUMATIC TOOL DECLAMP CYLINDER				
Linear-Length or Diameter			MODEL		PCS3-8045-VC09		Note: Remove all sharp corners 0.5x45° All dimensions are in mm unless specified		
Over	Upto & inc.	TOL	STROKE		9			QTY	
-	6	±0.1	INT. RATIO		1:10				
6	30	±0.2	MOUNTING		FRONT FLANGE		SCALE	NTS	
30	120	±0.3	RATED PR.		7 kg/cm²		DRAWN	RBP	04/06/15
120	315	±0.5	THEORETICAL THRUST ● 4 kg/cm²		2000 kgf		CHKD	RKS	04/06/15
315	1000	±0.8	THEORETICAL THRUST ● 5 kg/cm²		2500 kgf		APPD	RKS	04/06/15
1000	2000	±1.2	THEORETICAL THRUST ● 6 kg/cm²		3000 kgf		ALTERATION		
Length of shorter side of angle									
Over	Upto & inc.	TOL							
-	6	±1°							
6	30	±30'							
30	120	±20'							
120	315	±10'							

Preac

FLUID POWER

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